



GATEWAY INDUSTRIAL PRODUCTS

Hood Cover Installation instruction

1. When installing the tracks, only secure the bottom three brackets on each side of the track for now. (See FIG 1.)

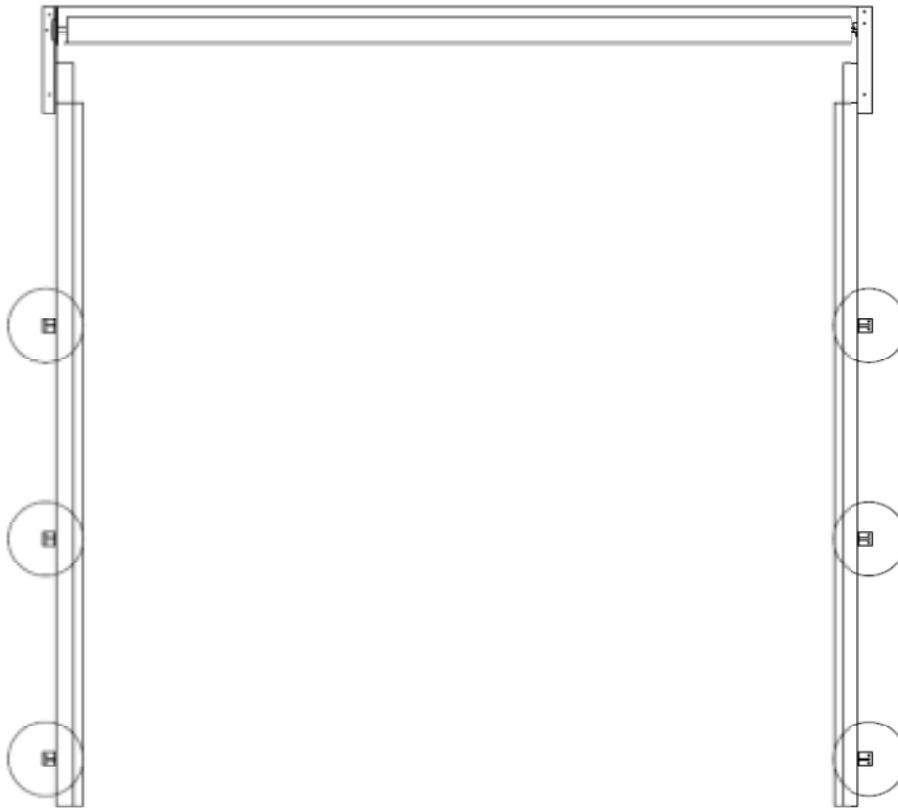


FIGURE 1

2. Install roll tube assembly as explained in the door instructions.
3. Gently pull the top of the tracks away from the wall until there is enough space to slide the back part of the hood in place. See FIG 2. For standard doors and FIG 3. For Large Doors.

NOTE: Ensure groove is facing outward so the front of the hood can be attached.

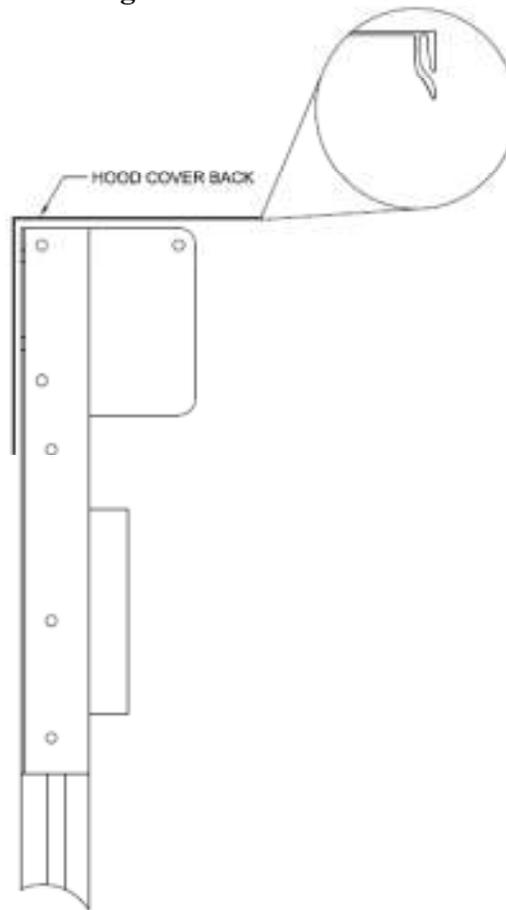


FIGURE 2

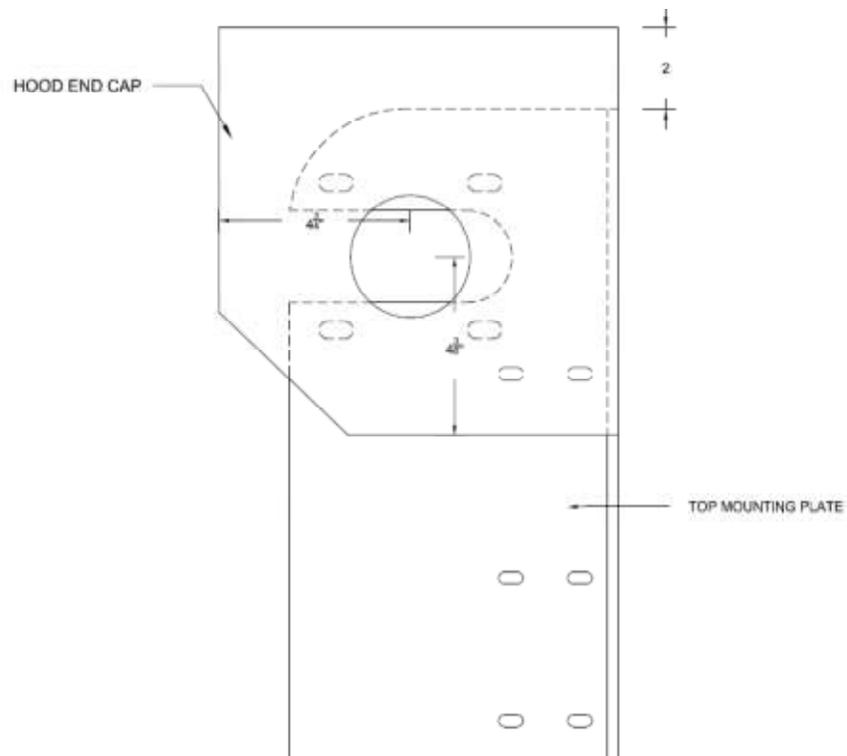


FIGURE 3

4. Double check that the Hood is centered behind the top of the tracks. Once that is done secure the top of the tracks to the wall through the hood.
5. Slide the front part of the Hood into the slot on the back Hood. (See FIG 4.)

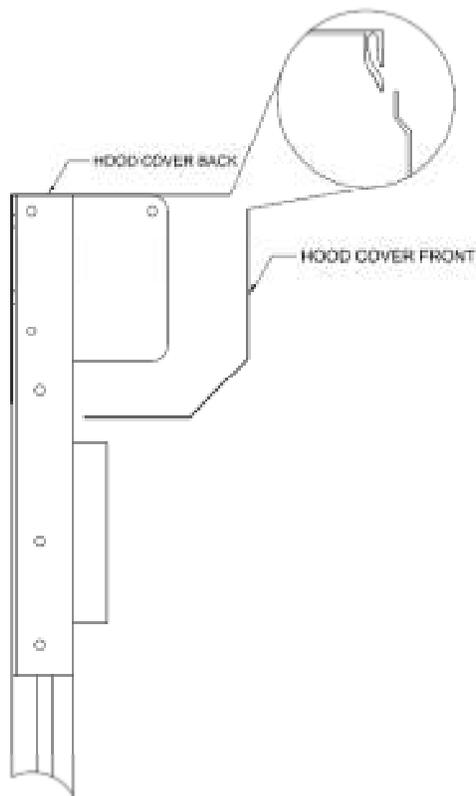


FIGURE 4

6. Attach the end caps to the sides of the hood cover. There is a left and right side for the end caps. The sides are marked on the inside of the end caps. (See FIG 5.) There is a spot on each end cap that is ground down. This should be facing the ground when installed.
7. If the door is a High Cycle or Chain Hoist door one of the end caps will have a hole for the shaft and coupler to go through. If it is a Large door both end caps will have holes.
8. Once the end caps are in place use self tapping screws (not supplied) on each side to hold the hood shut.

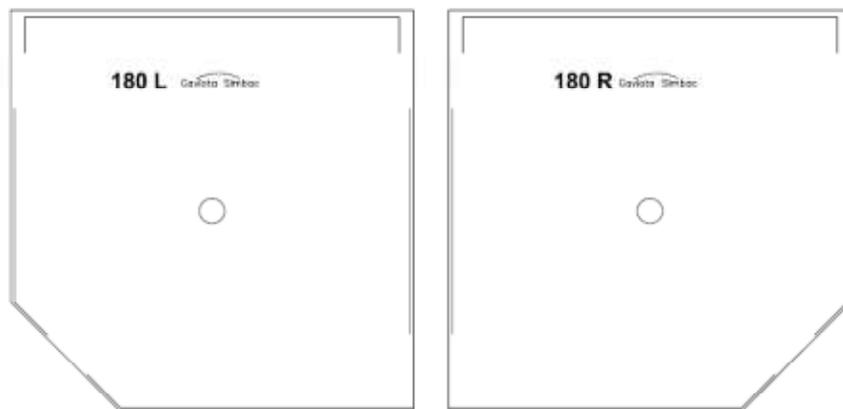


FIGURE 5

9. For Large Doors the front hood cover pieces will need to be trimmed and notched so it fits around the roll tube brackets and gives clearance for the curtain to pass.
10. If the door is a High Cycle or Chain Hoist door, the motor or Hoist assembly may be installed at this time.