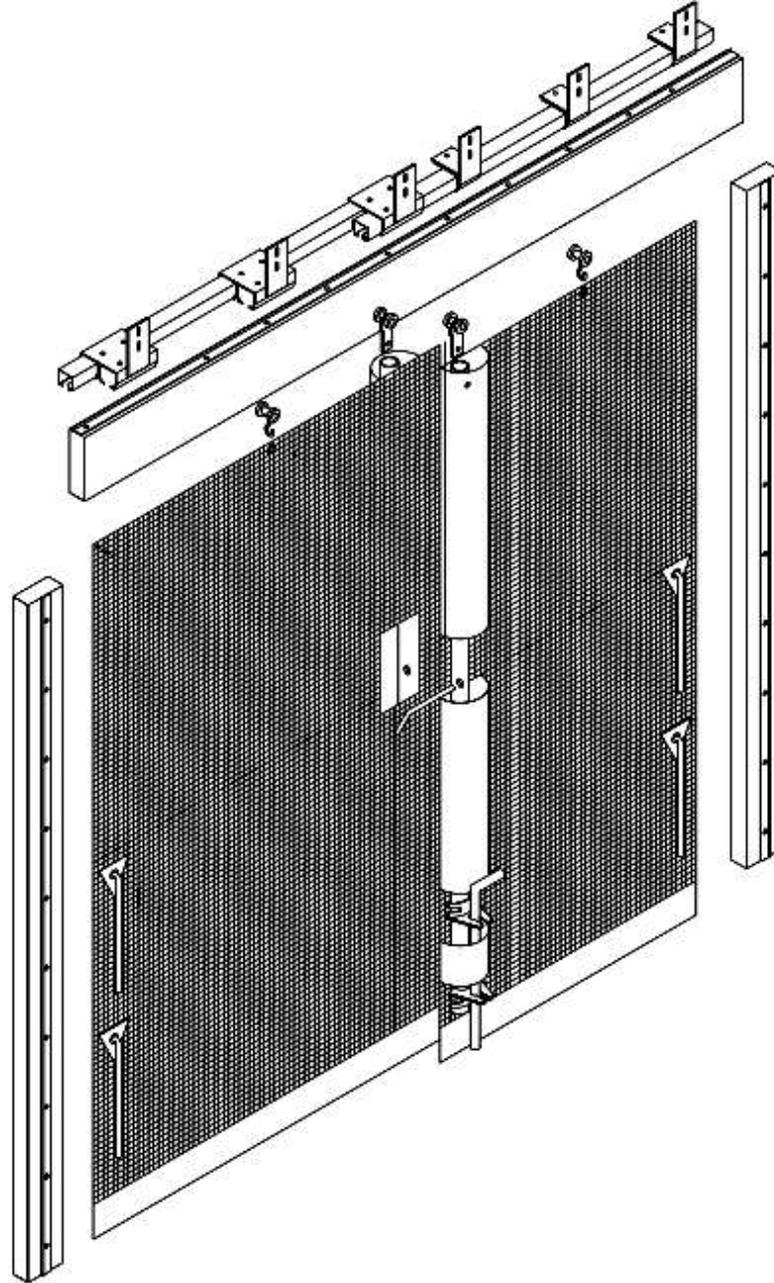




GATEWAY INDUSTRIAL PRODUCTS BI-PARTING DOOR - FACE OF WALL MOUNT



	WIDTH	HEIGHT
Door Opening Size		
Out to Out Finished Size		

INSTALLATION INSTRUCTIONS BI-PARTING DOOR - FACE OF WALL MOUNT

I. Receiving and Handling

1. Upon receipt of the Gateway product, unpack and inspect contents for shipping damage or missing hardware and if necessary prepare claims against the freight carrier for any damage.

Important Note:

Any damage to the packaging material should be noted on the paperwork. Exterior damage may indicate concealed damage. This notation preserves your rights if a freight claim be necessary.

Note: There are two ways this door can be mounted. 1. Exterior mount interior use and 2. Use from the wall it is mounted on. This instruction depicts exterior mount interior use.

2. Install the lumber on the doorway (See Fig.1).

There are three pieces of lumber supplied. Two are 2 x 4's and are installed vertically and equal to the door height. The third (2 x 6) mounts horizontally across the header, mount this piece first. Mark the center of the door opening and mark the center of the horizontal. Line up the center marks and mount the 2 x 4 so that the bottom of the 2 x 4 is flush with the top of the door opening. Mount the 2 remaining vertical 2 x 4's so they are flush with the ends of the horizontal piece.

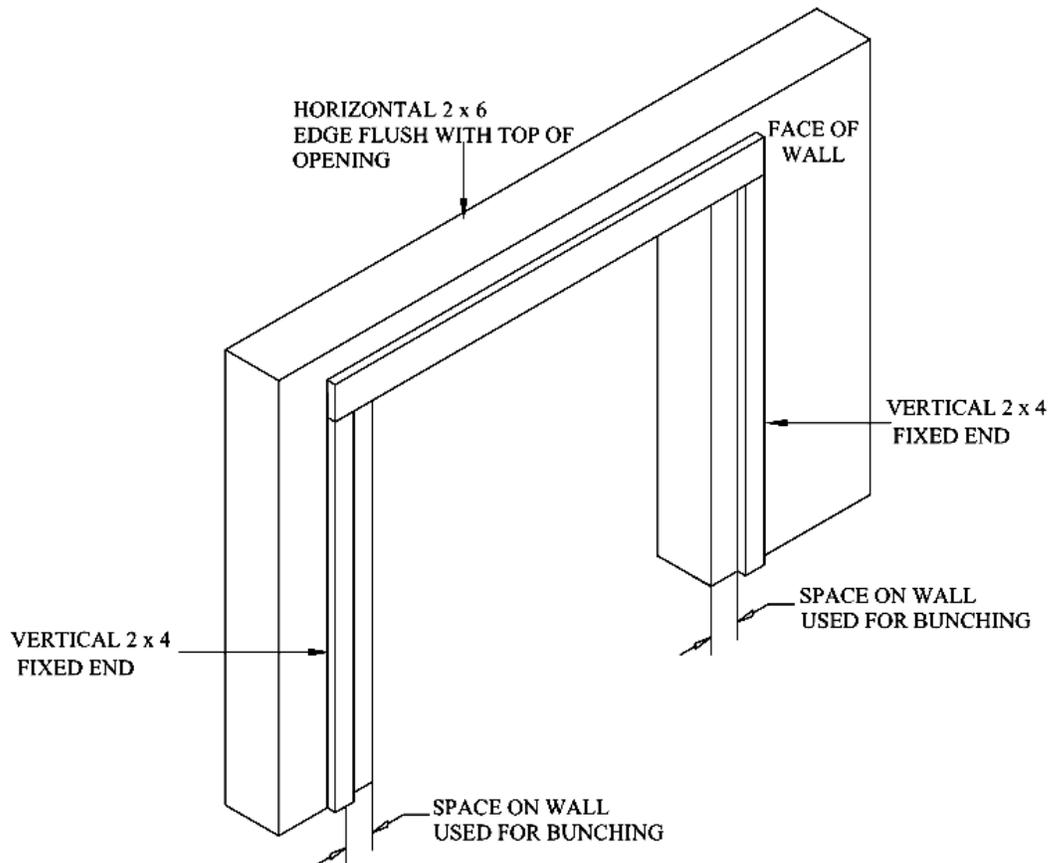


FIGURE 1

3. Install the sliding track (See Fig. 2). The sliding track comes in two pieces, and when installed they will overlap each other by 4 inches in the center which creates a seal in the center of the door. Install the mounting brackets onto each of the tracks. The LH track uses the single track bracket. The RH track uses the double track bracket and is installed in the space furthest away from the wall. Using the lags provided install the tracks with the mounting brackets onto the horizontal 2 x 6, ensure that that the bottom of the track is flush with the bottom of the 2 x 6.

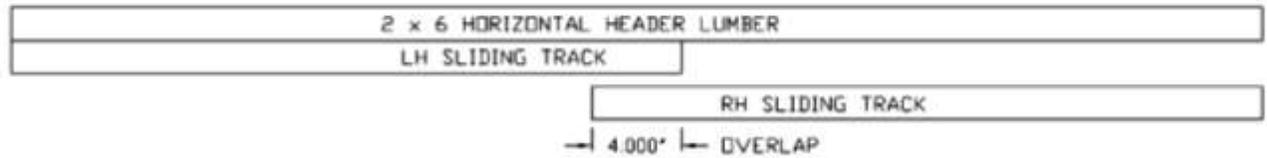


FIGURE 2 (TOP VIEW)

4. Screen / Curtain assembly. Assemble pipe staffs into pockets. Lay the curtain out on the floor so the pipe staff pockets are facing up (Note: The LH leading edge pocket will be facing down). The fixed end of the curtain is the end without the vertical pipe staff pocket. The pipe staff pockets will normally face the side of most use, (outside or inside of the building after installation). The two leading edge pipe staffs have a hole in the center of the pipe approximately 4 or 6 feet up. One of the pipe staff has no alignment holes the others have alignment holes marked in red which are used to locate the cane bolt brackets. The pipe staff with no alignment holes goes into the leading edge pocket that has no cut out at the bottom of the screen for the cane bolt. The other pipe staff will have pre-drilled alignment holes marked in red. They slide into the remaining pockets of the curtain. Install the pipe staff trolleys into the pipe staff and bolt them to the curtain using with 5/16" x 2" bolts and nuts provided. The hook trolleys will be installed as the curtain is being hung.

5. Hang Curtain Assembly (See Fig. 3 and 4). Take the entire curtain half assembly with pipe staffs installed and lean it against the jamb. Do the same for the other half. Slip the leading edge pipe staff into the track, continue to thread the curtain into the track and install the hook trolleys into the grommet hole in the curtain and install the trolley into the track.

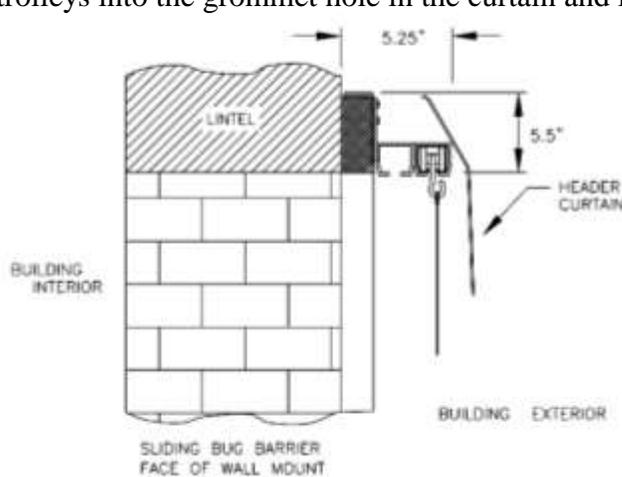


FIGURE 3

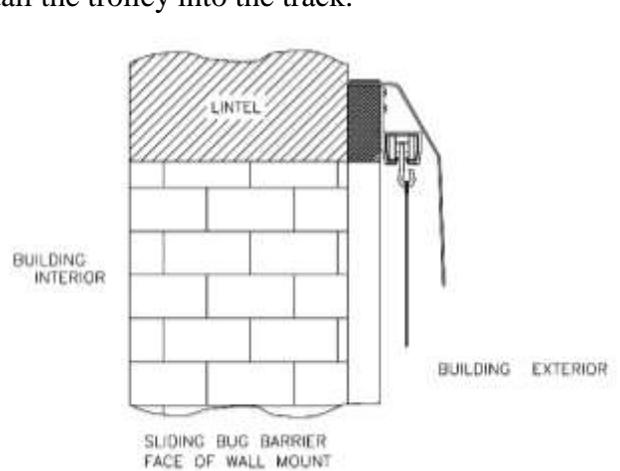


FIGURE 4

6. Assemble the cane bolt holders (See Fig. 5). All but one of the pipe staff will have pre-drilled alignment holes marked in red. Line up the pre-drilled holes on the cane bolt holders with the pre-drilled holes on the pipe staff. Fasten the two cane bolt holders with (2) #10-24 x 1/2 screws to the pipe staffs, (the top cane bolt holder has a stop screw and the bottom does not. Use the U-bolts to secure the brackets to the pipe staff. Remove the keep screw from the cane bolt, slip the cane bolt into the holders and reinstall the keep screw, locking the cane bolt into the holder.

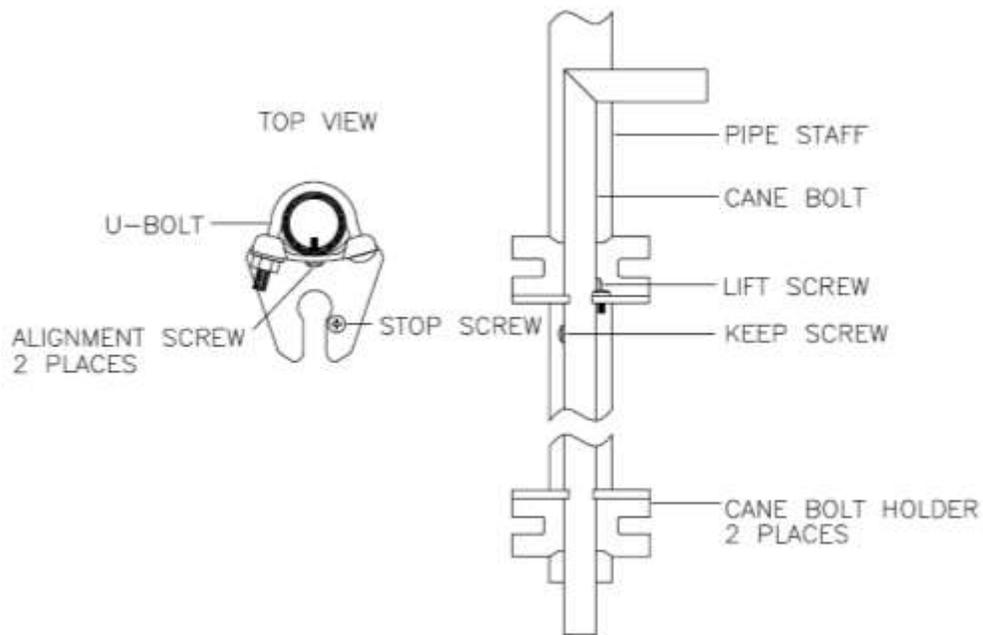


FIGURE 5

7. Lock the door down (See Fig. 5). Pull the RH side of the door past the LH side of the pipe staff and lock the two pipe staff together. The two leading edge pipe staffs have a hole in the center of the pipe approximately 4 or 6 feet up which is used to lock the two pipes together. As you are looking at the door pull the RH side of the screen past the left hand side and lock the two pipes together using the locking pin

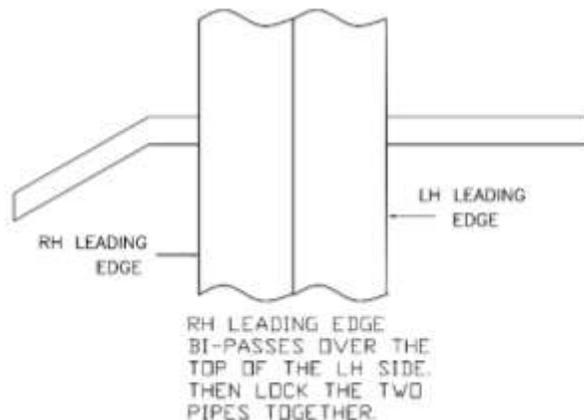


FIGURE 6

8. Fasten (2) fixed ends of curtain (See Fig. 6). Start at the top of the curtain, pull the curtain snugly to the vertical 2x 4, folding the curtain under if necessary to take up any slack. Install the aluminum strip over the material on the fixed edge. Using the roofing nails provided, nail the aluminum trim and the curtain to the 2 x 4. Nail every other hole on the strip.

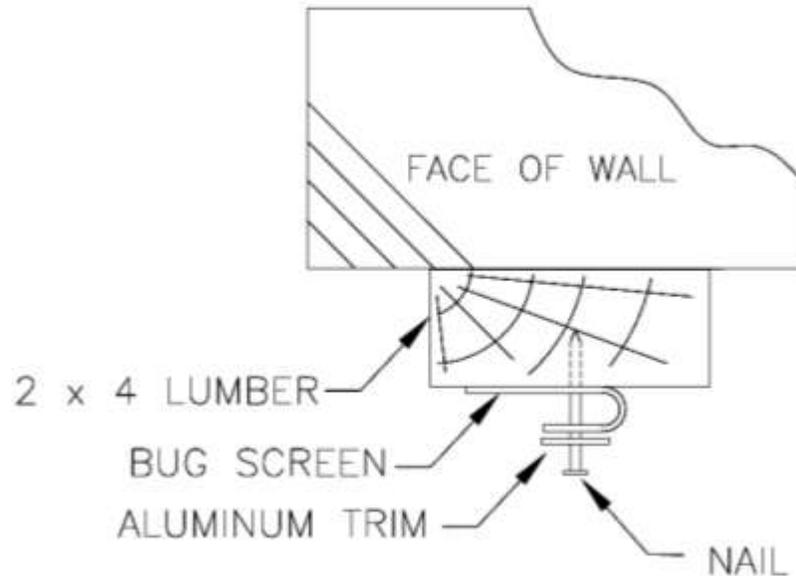


FIGURE 7

9. Drill cane bolt holes. Once the screen is pulled taut and the fixed ends are nailed down, drop the cane bolts down on the ground, mark the location they touch the ground and drill a 5/8" hole 2" deep in the floor to accept the cane bolt. Lock the cane bolt into the floor. Pull one half of the curtain back to its vertical 2 x 4.

10. Fastening the header curtain (See Fig. 3). Nailing every other hole, fasten header curtain along the top of horizontal 2 x 6 with clamp strip and roofing nails provided. The Gateway Logo should face building exterior.

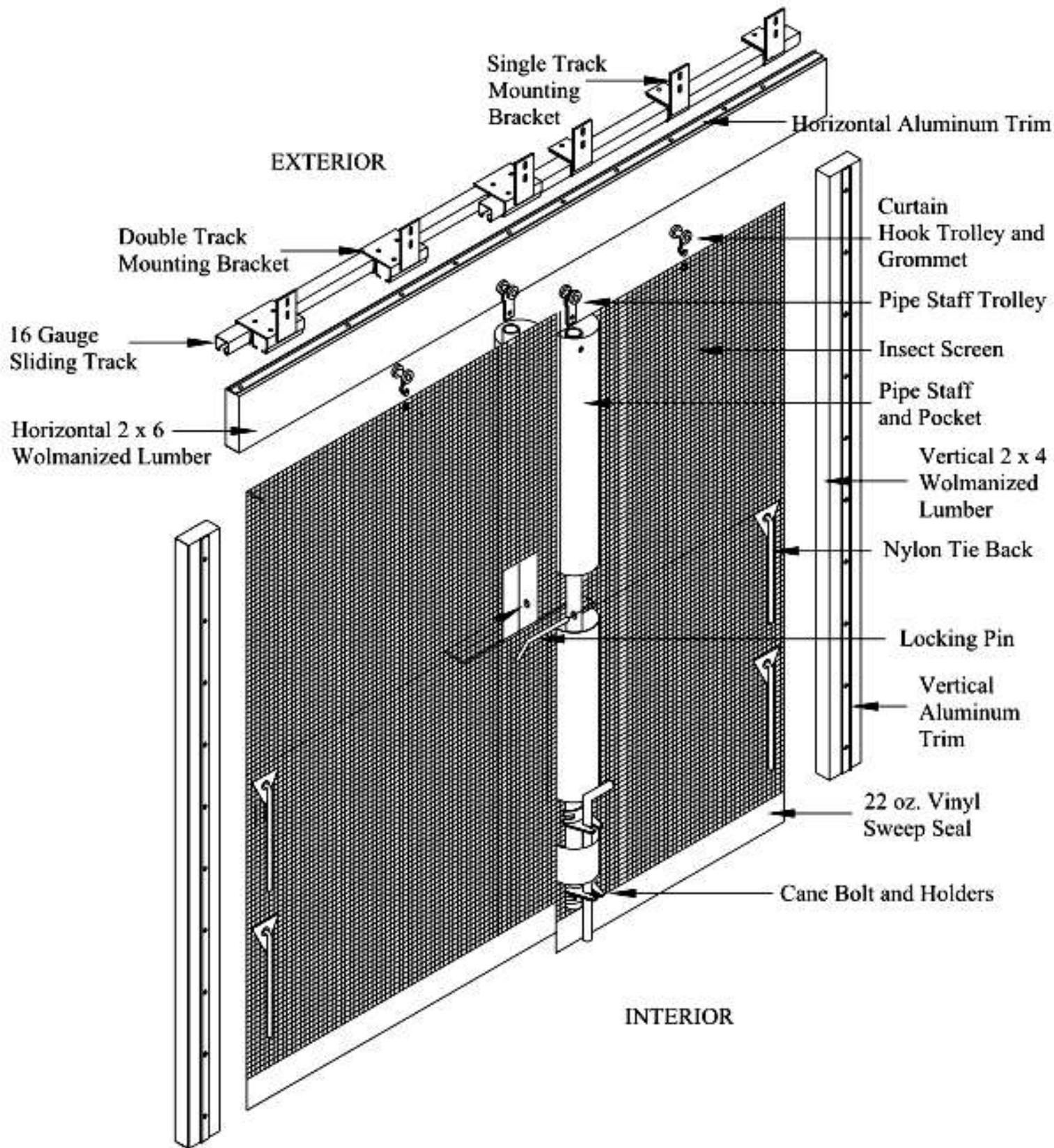


FIGURE 7

NOTE: FOR SALT DOME DOORS THE STAFF POCKETS WILL FACE THE SIDE OF USE.